



PARTS LIST					
ITEM	S/L ITEM#	QTY	DESCRIPTION	MASS	NOTES
1	TB000811	1	Label Kit,F921	0.298 lbmass	
2	2000-0011	1	Manway,Kit,24.0,SP,3.5n,.250f,.250c,BunaN	78.914 lbmass	
3	2000-0017	1	Monitor Pipe Assy,108 Vert Tank	36.580 lbmass	
4	2000-0019	1	Pressure Relief Kit,.25 pipe,24 Hose	1.572 lbmass	
5	2000-0041	1	Switch Kit, Submersible Pump,0.75hp	3.426 lbmass	
6	2000-0042	1	Submersible Pump Kit,STP75-VL2 .75hp	115.329 lbmass	
7	TC002463	1	Shell,.188,132.5id,48,360d,Ofst1	1067.587 lbmass	
8	TC002464	1	Shell,.188,132.5id,60,360d,Ofst1	1334.255 lbmass	
9	TC000283	3	Bracket, DW Fill Box, .25x3x16	3.139 lbmass	
10	TC000663	2	Bracket,Reel For Vert Tanks LAN0191	3.290 lbmass	
11	3000-0065	1	Head,Half,.135,132.5id,Coned,OL, 2.0ctr	271.309 lbmass	
12	3000-0068	1	Head,Half,.135,132.5id,Cone,Hole,OL,2ctr	248.382 lbmass	
13	3000-0071	2	Head,Circle,.250,132.5id,1.500flng	510.706 lbmass	
14	3000-0072	2	Head,Half,.250,133.270id,1.25flng	512.813 lbmass	
15	3000-0085	1	Shell,Wrap,.135,132.875id,48,362d	772.592 lbmass	
16	3000-0086	1	Shell,Wrap,.135,132.875id,60,362d	965.740 lbmass	
17	TC001037	1	Bracket,Filter,.188x4x13	3.912 lbmass	
18	TC000509	4	Bracket,Pipe For DW Vert,10ga,4x11	3.264 lbmass	
19	TB000643	3	Bracket,2.0 U-Bolt,12ga,1x4x4	0.586 lbmass	
20	TC000681	2	Bracket,U-Shape,10ga,.75x1x3	0.165 lbmass	
21	TC000683	1	Bracket,U-Shape,10ga,1x9.25x6	2.535 lbmass	
22	3000-0105	1	Reinforcement Plate,.250,12x12,132 Tank	10.229 lbmass	
23	3000-0656	1	E-Vent Platform,.135,2/12Pitch	9.193 lbmass	
24	TB001384	2	Pipe,8,Sch40,6,TOE	14.292 lbmass	
25	TB001373	1	Pipe,3,Sch40,4,TBE	0.214 lbmass	
26	TB001369	3	Pipe,2.00,Sch40,1.900,TBE	0.252 lbmass	
27	TB001367	1	Pipe,2.00,Sch40,4,TBE	0.996 lbmass	
28	TB001363	1	Pipe,2.0,Sch40,12,TBE	3.102 lbmass	
29	TB001368	3	Pipe,2.00,Sch40,6,TBE	1.523 lbmass	
30	3200-0046	1	Pipe,2.0,Sch40,27.438,TBE	8.339 lbmass	
31	3200-0148	1	Pipe,2.00,Sch40,108,TOE	32.912 lbmass	
32	TB002015	1	Weld Flange,Threaded,1, BLK	0.190 lbmass	
33	TB002170	1	Pipe Plug,1,Square Head,BLK	0.378 lbmass	
34	TB001222	2	Coupling,Full,2.00,Merch,Thrd	1.216 lbmass	
35	TB001225	1	Coupling,Full,3.00,Merch,Thrd	3.568 lbmass	
36	TB001227	2	Coupling,Full,4.00,Merch,Thrd	4.381 lbmass	
37	TB001180	1	Bushing,Hex,4.00x2.00,DbI Tap,150#	6.074 lbmass	
38	TB001255	3	Elbow,2.00x90,150#,Thrd	1.886 lbmass	
39	TB002282	1	Bushing,Hex,2.00x.250,150#	1.100 lbmass	
40	TB001456	2	Union,2.00,150#	3.294 lbmass	
41	TB001961	1	Valve,AntiSiphon,2.00,5to12HeadPress	4.099 lbmass	EBW 9L79
42	TB001447	1	Tee,2.00,150#,Thrd	2.278 lbmass	
43	TB001052	2	Nut,.500,13 Z5	0.043 lbmass	
44	3400-0003	6	Nut,.375-16UNC,Hex,Zinc Plated	0.018 lbmass	
45	DIKBU	3	U-Bolt,.375-16,2.0 Pipe,3.125,Zinc Pl	0.256 lbmass	TC002196
46	TB000111	2	Bolt,Hex,.500-13UNCx1.250,Zinc Pl	0.120 lbmass	
47	TB000904	1	Lift Lug,Large,16500#	5.186 lbmass	
48	TC000211	2	Lift Lug,Top	11.051 lbmass	
49	TB001979	1	Vent,Double Outlet,3.00,Thrd	0.406 lbmass	
50	TB000817	2	Holder,Brass Label,Fargo	0.275 lbmass	3950-0036, HURON
51	TB000813	1	Label,SwRI Above Ground Storage Tank	0.005 lbmass	
52	TB000822	1	Label,H,Tank Requires Emer. Relief	0.047 lbmass	
53	TB000826	1	Label,K,Vent Space Between Outer & Inner	0.047 lbmass	

DATE	REV	DESCRIPTION	ECN NO.	BY
4/18/2016	7	UPDATED DETAILS	E2016-0107	TWS
11/30/2015	6	CHANGE E-VENT TO 8" FROM 6"	NC-3957	JLK
10/16/2015	5	CHANGED BOTTOM HEAD TO 2 PCS		DCLAUDE
6/19/2015	4	MISC UPDATES TO MATCH MFG	E2015-0150	TWS

NOTES:  
 1) FINISH:  
 EXTERIOR: PRIME GREY, WHITE PAINT W/FAST DRYING ENAMEL  
 BOTTOM - BITUMASTIC #50  
 INTERIOR: NO COATING  
 2) REQUIRED VENTING CAPACITY - 270,067.09 (ft3/hr)  
 3) BUILD & TESTING  
 THIS TANK SHALL BE BUILT & TESTED IN ACCORDANCE WITH STI-F921 STANDARD FOR ABOVE GROUND TANKS

	4401 West Main Fargo, ND 58103 Phone: 701-282-2345 Fax: 701-282-5516 TrueNorthSteel.com		
	UNLESS OTHERWISE SPECIFIED: UNITS = INCHES TOLERANCE: LINEAR ±1/8" ANGULAR ±1/2"	DRAWN: Tstoll DATE: 11/3/2014 CHECKED: DATE:	