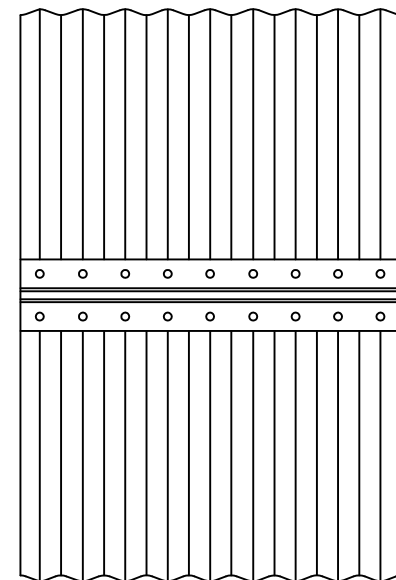
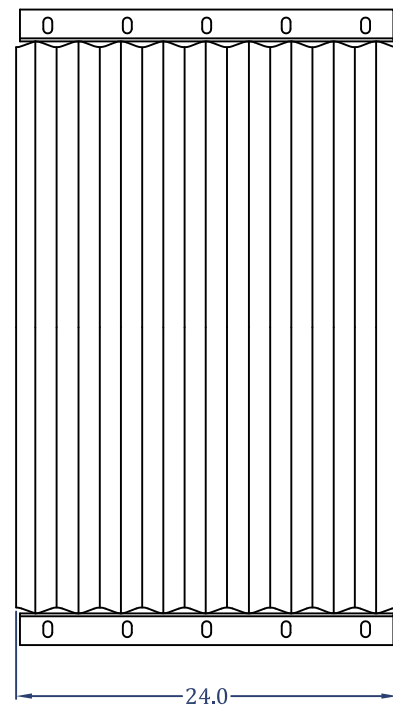
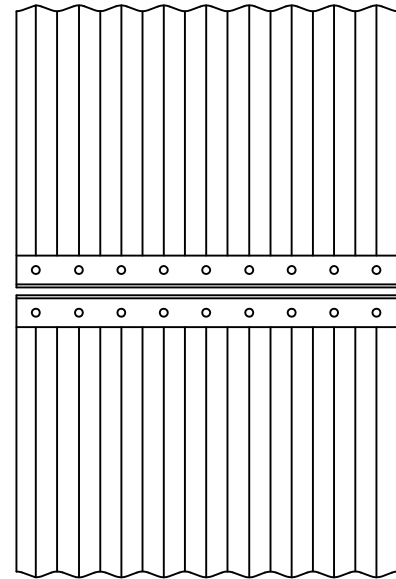
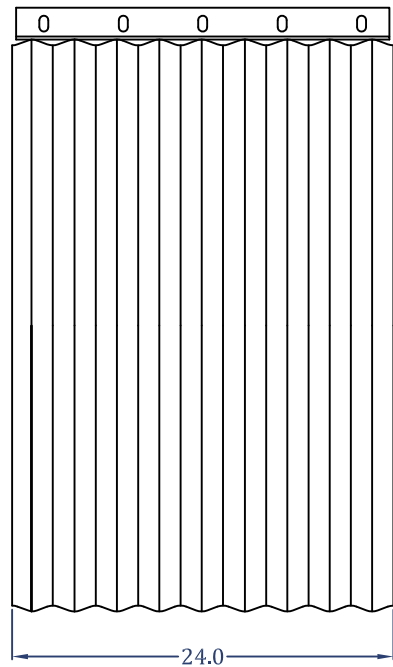
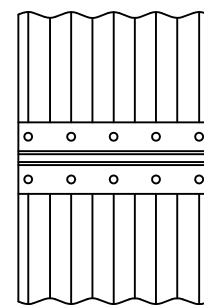
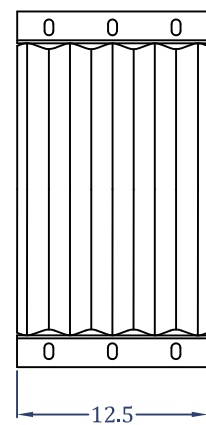
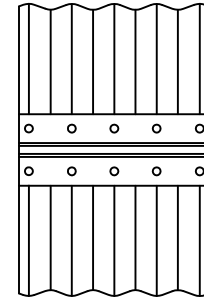
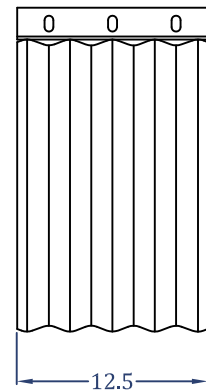


RIVETED PIPE BANDS
24"WIDE, 1PC & 2 PC



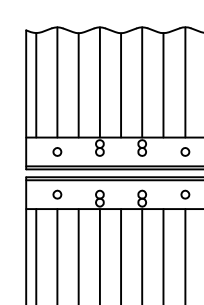
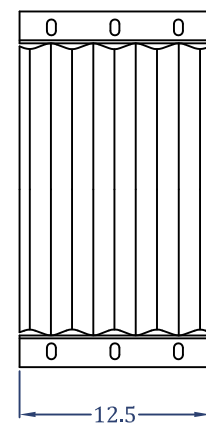
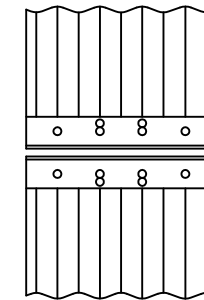
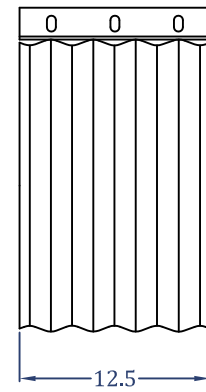
1/2" SPOT WELDS PLACED ON ALL PEAKS OF CORRUGATIONS (TYPICAL)

RIVETED PIPE BANDS
12"WIDE, 1PC & 2 PC



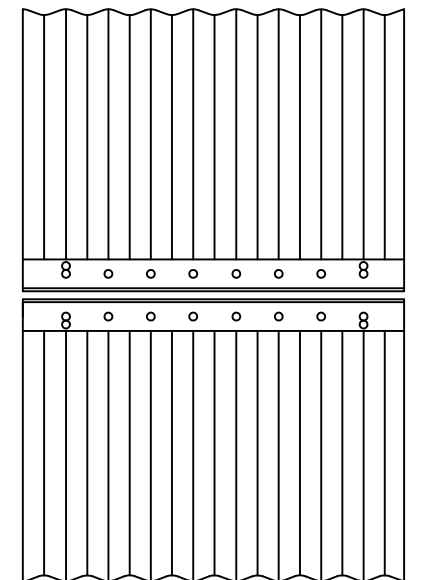
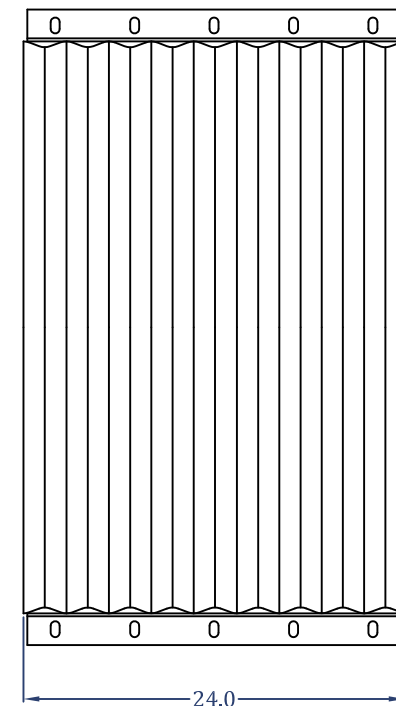
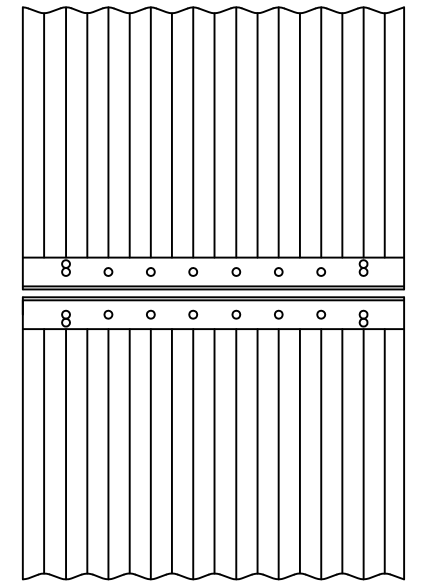
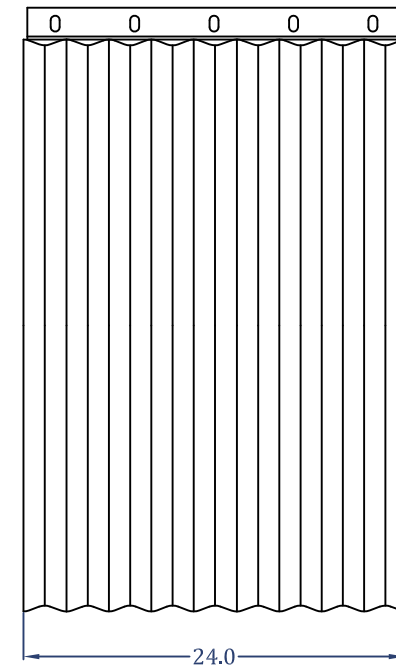
1/2" SPOT WELDS PLACED ON ALL PEAKS OF CORRUGATIONS (TYPICAL)

SPIRAL PIPE BANDS
12"WIDE, 1PC & 2 PC

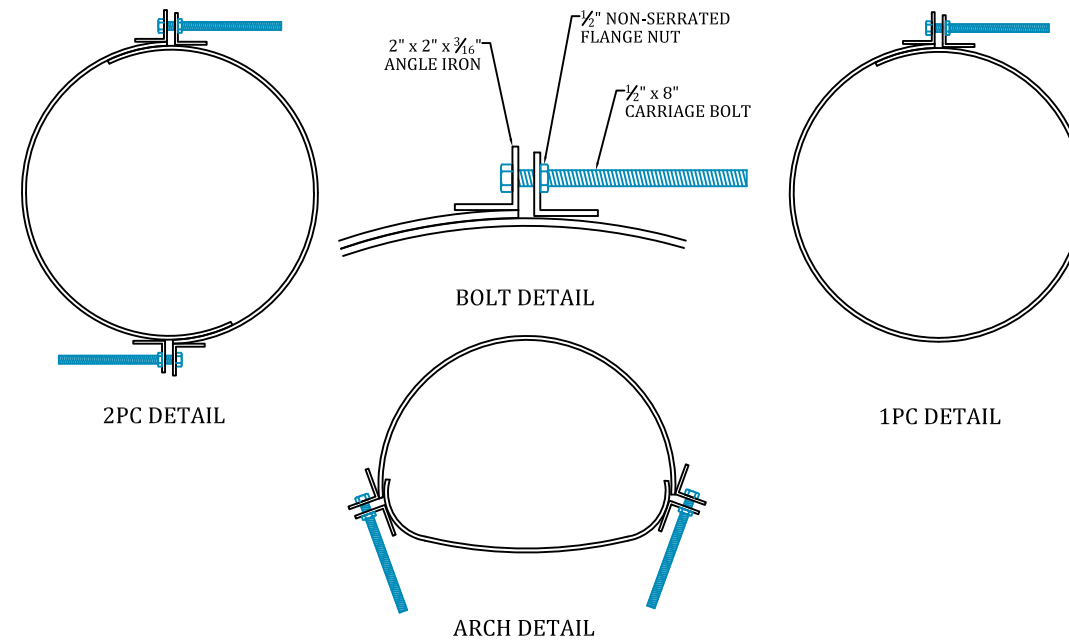


1/2" SPOT WELDS PLACED ON ALL PEAKS OF CORRUGATIONS WITH A DOUBLE WELD IN THE CENTERS TO MEET DOT SPECS REQUIRED NUMBER (TYPICAL)

SPIRAL PIPE BANDS
24"WIDE, 1PC & 2 PC



1/2" SPOT WELDS PLACED ON ALL PEAKS OF CORRUGATIONS WITH A DOUBLE WELD ON THE ENDS TO MEET DOT SPECS REQUIRED NUMBER (TYPICAL)



NO.	REVISION	DATE
2	WIDTH UPDATE STANDARD BAND 25.5" TO 24"	5/7/2014
1	INITIAL RELEASE RFD-007	05-08-12

DRAWING IS NOT TO SCALE
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
ALL WELDS MUST BE REPAIRED AFTER FABRICATION (PER ASTM 760)
PIPE LENGTHS HAVE A TOLERANCE OF ± 2"
PIPE DIAMETERS HAVE A TOLERANCE OF THE GREATER OF ± 1/2" or 1%
ALL ANGLES HAVE A TOLERANCE OF ± 3°

TOLERANCES	CUSTOMER APPROVAL SIGNATURE	DATE
X.X ± 0.5"		
X.XX ± 0.25"		
X.XXX ± 0.13"		

DESCRIPTION: BANDS - STOCK BANDS	
DRAWN BY: C. HOMAN	
DATE: MAY 8, 2012	PART NO: VARIOUS
SHEET NO: 1 OF 2	MATERIAL: SEE ABOVE

THIS DESIGN IS PROPERTY OF TRUENORTH STEEL. DUPLICATION WITHOUT WRITTEN PERMISSIONS IS STRICTLY PROHIBITED.

