



BOM				
NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1		TEE	$\phi$ _____ " x _____ ' _____ G.
2	1		STUB	$\phi$ _____ " x _____ ' _____ G.

DIMENSIONS TABLE		
NO.	UNIT	DIMENSION
A	LF	
B	LF	
C	LF	
D	LF	
$\phi^1$	IN	
$\phi^2$	IN	
$\theta^\circ$	DEGREES	

NOTE: ALL WELDS MUST BE REPAIRED (PER ASTM 760)

SALES PERSON \_\_\_\_\_

DESCRIPTION: UNIVERSAL TEE  
 DRAWN BY: C. HOMAN      DATE: JAN 30, 2012      SHEET NO: 1 OF 1      PART NO: SEE ABOVE  
 MATERIAL: SEE ABOVE



CUSTOMER APPROVAL SIGNATURE \_\_\_\_\_ DATE \_\_\_\_\_

4	REVISED LAYOUT ECN-157	01-26-12	DRAWING IS NOT TO SCALE ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED ALL WELDS MUST REPAIRED AFTER FABRICATION (PER ASTM 760) PIPE LENGTHS HAVE A TOLERANCE OF $\pm 2"$ PIPE DIAMETERS HAVE A TOLERANCE OF THE GREATER OF $\pm \frac{1}{2}"$ OR 1% ALL ANGLES HAVE A TOLERANCE OF $\pm 3^\circ$	TOLERANCES	THIS DESIGN IS PROPERTY OF TRUENORTH STEEL DUPLICATION WITHOUT WRITTEN PERMISSIONS IS STRICTLY PROHIBITED
3	REVISED ECN-107	09-07-11		X.X $\pm$ 0.5"	
2	INITIAL RELEASE ECN-013	08-09-11		X.XX $\pm$ 0.25"	
1	RELEASED FOR APPROVAL	08-09-11		X.XXX $\pm$ 0.13"	
NO.	REVISION	DATE			