

NOTE: METHOD OF CONSTRUCTION PER CONTRACTOR

NOTE: WHEN NOTCHING PIPE FOR SLOTTED DRAIN FORMS, DO NOT CUT LOCKSEAM, LAY GRATE OVER PIPE AND MARK OUT LOCKSEAM SPOTS, NOTCH GRATE AT MARKS, TACK WELD GRATE TO LOCKSEAMS.



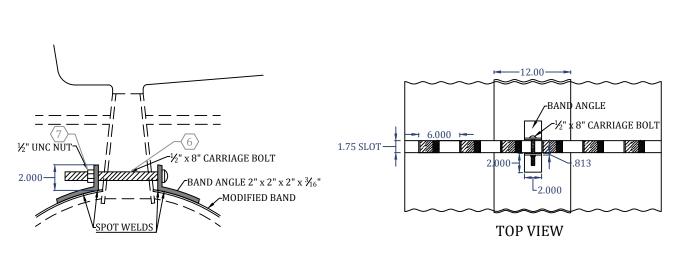
ØVAR." x ¼" PLATE ASTM A36

8 1 MG0\_EC

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NO.	QTY.	PART NO.	DESC.	MATERIAL						
END CAP										
7	1	NUT.5FL	NUT	½" UNC FLANGE NUT						
6	1	BOLT08	BOLT	½" x 8" UNC CARRIAGE BOLT						
5	1	VARIES	MODIFIED BAND	12" WIDE MODIFIED BAND						
NO.	QTY.	PART NO.	DESC.	MATERIAL						
BAND										
4	1	VARIES	ELBOW	ØVAR." x 3' VARIOUS RIVETED PIPE						
NO.	QTY.	PART NO.	DESC.	MATERIAL						

3	-	REBAR4	REBAR	NO. 4 REBAR (9IN REBAR/1LF PIPE)				
2	-	MG006SDF	SLOTTED DRAIN FORM	RECTANGULAR DRAIN FORM (1FT FORM/1FT PIPE)				
1	1	VARIES	PIPE	ØVAR." x VAR' VARIOUS CSP				
NO.	O. QTY. PART NO. DESC. MATERIAL		MATERIAL					
PIPE								

**ELBOW** 



BAND ANGLE DETAIL

## FOR MODIFIED BAND ANGLE 60.00 SIDE VIEW

GRATING MUST STOP 1" BEFORE
THE END OF THE PIPE TO ALLOW

## MODIFIED COUPLING BAND DETAIL

			DRAWING IS NOT TO SCALE	TOLERANCES		DESCRIPTION: SLOTTED DRAIN PIPE AND BAND	
╙			ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED	V V + 0 E"	1	DRAWN BY, C. HOMAN	
3			ALL WELDS MUST REPAIRED AFTER FABRICATION (PER ASTM 760)	X.X ± 0.5"		DRAWN BY: C. HOMAN	
2	INITIAL RELEASE ECN-051		PIPE LENGTHS HAVE A TOLERANCE OF ± 2"	X.XX ± 0.25"		DATE: JUNE 10, 2011	PART NO: SEE ABOVE
1	RELEASED FOR APPROVAL	06-10-11	PIPE DIAMETERS HAVE A TOLERANCE OF THE GREATER OF ± ½" or 1%		<u> </u>		
NO	D. REVISION	DATE	ALL ANGLES HAVE A TOLERANCE OF ± 3°	X.XXX ± 0.13"	CUSTOMER APPROVAL SIGNATURE DATE	SHEET NO: 1 OF 1	MATERIAL: SEE ABOVE

