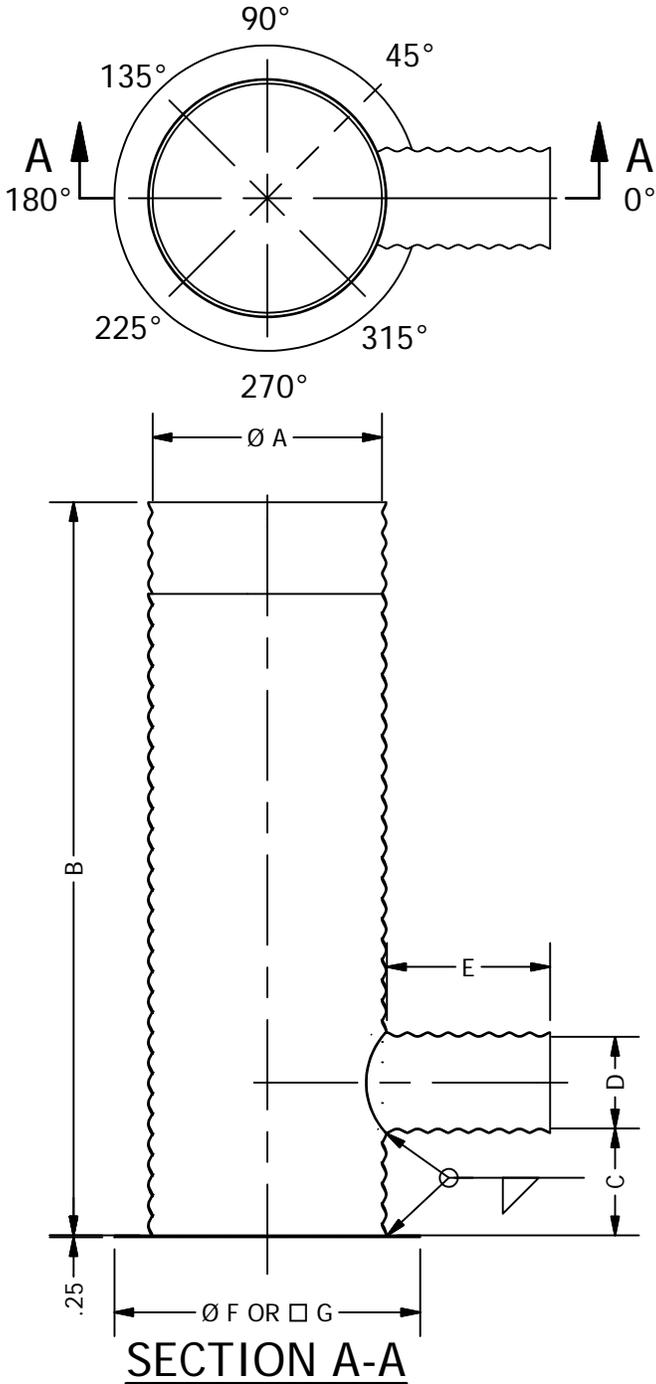


STUB DATA						
STUB	C- INVERT (IN)	D - DIA (IN)	E - LENGTH (IN)	REMARKS/ TYPE/ MAT.	LOCATION (DEG)	F OR G - BASE PLATE
1						
2						
3						
4						

**NOTES:**



**RISER DATA**

QTY:

A - DIA (IN)	B - HEIGHT (IN)	REMARKS/ TYPE/ MAT

**FOR APPROVAL**

THIS DESIGN IS PROPERTY OF TRUENORTH STEEL. DUPLICATION WITHOUT WRITTEN PERMISSIONS IS STRICTLY PROHIBITED.



**REVISIONS**

ECO #	REV	DATE	DESCRIPTION	BY
	1	4/22/2014	TEMPLATE FINAL	DMA

DRAWING IS NOT TO SCALE ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED ALL WELDS MUST BE REPAIRED AFTER FABRICATION (PER ASTM 760) PIPE LENGTHS HAVE A TOLERANCE OF ± 2" PIPE DIAMETERS HAVE A TOLERANCE OF THE GREATER OF ± 1/2" or 1% ALL ANGLES HAVE A TOLERANCE OF ± 3°	TOLERANCES	CUSTOMER APPROVAL SIGNATURE	DESCRIPTION:	
	X.X ± 0.5"		DRAWN BY:	WEIGHT:
	X.XX ± 0.25"		DATE:	PART #:
	X.XXX ± 0.13"		SHEET NO: 1 OF 1	MATERIAL: