



PARTS LIST					
ITEM	S/L ITEM#	QTY	DESCRIPTION	MASS	NOTES
1	2000-0006	1	Manway,Kit,24.0,DP,7n,.375f,.500c,BunaN	169.822 lbmass	
2	TC000283	2	Bracket, DW Fill Box, .25x3x16	3.139 lbmass	
3	3000-0066	2	Head,Half,.135,144id,Coned,OL,2.0ctr	320.451 lbmass	
4	TC002406	4	Shell,.188,144id,72,360d,Ofst1	1739.894 lbmass	
5	TC000662	2	Reinforcement Plate,.250,12x12,144 Tank	10.227 lbmass	
6	3000-0228	2	change out to 3000-0073	601.135 lbmass	
7	TC000274	1	E-Vent Flng,Plate,.250,16od,10.75id	10.728 lbmass	
8	3000-0345	2	Shell,.250,144id,72,360d,Ofst1	2315.117 lbmass	
9	3000-0351	1	Plate,E-Vent,.135,10.75od,8,360d	10.214 lbmass	
10	TB001373	1	Pipe,3,Sch40,4,TBE	0.214 lbmass	
11	TB002022	2	Weld Flange,Threaded,2,BLK	0.534 lbmass	
12	TB001222	2	Coupling,Full,2.00,Merch,Thrd	1.216 lbmass	
13	TB001225	1	Coupling,Full,3.00,Merch,Thrd	3.568 lbmass	
14	TB000904	2	Lift Lug,Large,16500#	5.186 lbmass	
15	TC000211	2	Lift Lug,Top	11.051 lbmass	
16	TB001979	1	Vent,Double Outlet,3.00,Thrd	0.406 lbmass	
17	TB000219	1	Decal,TrueNorth Steel,White	0.017 lbmass	
18	TB000817	1	Holder,Brass Label,Fargo	0.275 lbmass	3950-0036, HURON
19	TB000821	1	Label,Emergency Relief,Brass,SW	0.035 lbmass	
20	TB000813	1	Label,SwRI Above Ground Storage Tank	0.005 lbmass	
21	3950-0008	1	Label,Steel Logo	0.059 lbmass	

DATE	REV	DESCRIPTION	ECN NO.	BY
4/21/2016	3	CHANGED 3" WF TO 2" WF REMOVED 4" COUPLERS & PLUGS	E2016-0127	DCLAUDE
1/18/2016	2	ADD PLUGS	E2016-0021	JLK
1/14/2016	1	ADD FILL BOX BRACKETS	E2016-0020	JLK
10/28/2015	0	RELEASED	E2015-0018	DCLAUDE

NOTES:
 1) FINISH:
 EXTERIOR: PRIME & WHITE
 BOTTOM - BITUMASTIC #50
 INTERIOR: NO COATING
 2) REQUIRED VENTING CAPACITY - 579,631.26(ft3/hr)
 3) BUILD & TESTING
 THIS TANK SHALL BE BUILT & TESTED IN ACCORDANCE WITH STI-F081 STANDARD FOR ABOVE GROUND TANKS

	4401 West Main Fargo, ND 58103 Phone: 701-282-2345 Fax: 701-282-5516 TrueNorthSteel.com		
	UNLESS OTHERWISE SPECIFIED: UNITS = INCHES	DRAWN: DCLAUDE CHECKED: JLK	
TOLERANCE: LINEAR ±1/8" ANGULAR ±1/2"		PART#: 1003-0012 DESCRIPTION: Tank,V,30000,144x432,F081,Flat,0100	WEIGHT: 13651.682 lbmass SCALE: DO NOT SCALE DRAWING