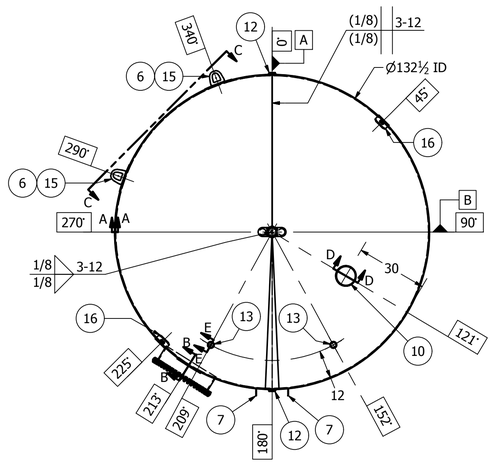
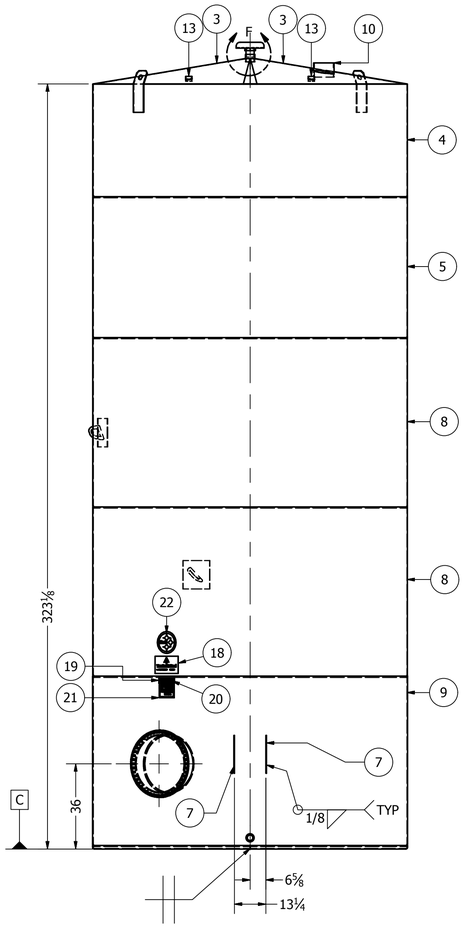
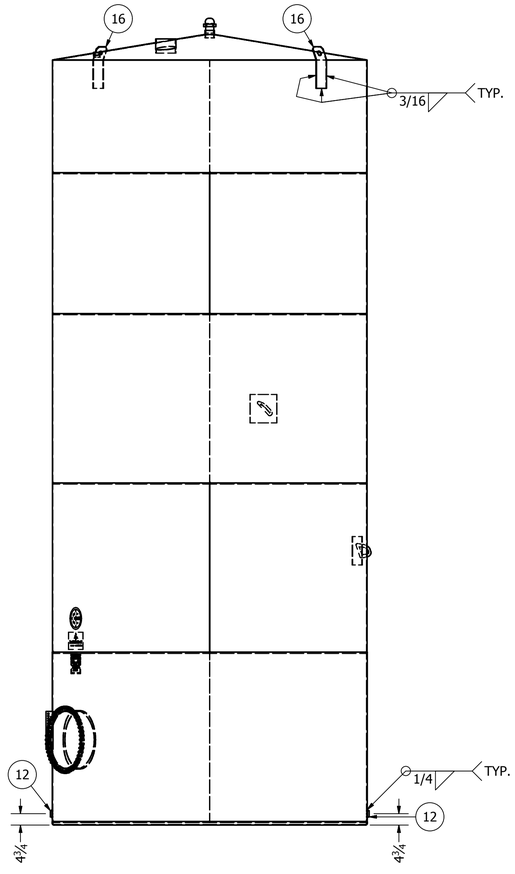
QC	LAYOUT	DIM. INSP.:	WELDER:	WELD INSP.:	COATING:	COAT. INSP.:	COMP. DATE:	HEAT #:







PARTS LIST					
ITEM	SL ITEM#	ITEM QTY	DESCRIPTION	MASS	NOTES
1	2000-0006	1	Manway,Kit,24.0,DP,7n,.375f,.5c,BunaN	169.822 lbmass	
2	3000-0049	2	Head,Half,.250,132.5id,1.25flng	507.65500 lbmass	
3	3000-0050	2	Head,Half,.135,132.5id,Coned,OL.2.0ctr	270.306 lbmass	
4	TC002463	1	Shell,.188,132.5id,48,360d,Ofst1	1067.587 lbmass	
5	TC002464	1	Shell,.188,132.5id,60,360d,Ofst1	1334.255 lbmass	
6	3000-0053	2	Plate,Bent,.250in,12x12,66.437ir	10.229 lbmass	
7	TC000283	2	Bracket, DW Fill Box, .25x3x16	3.139 lbmass	
8	3000-0059	2	Shell,.188,132.5id,72,360d,Ofst1	1601.119 lbmass	
9	TC002457	1	Shell,.250,132.5id,72,360d,Ofst1	2135.970 lbmass	
10	TB001384	1	Pipe,8,Sch40,6,TOE	14.292 lbmass	
11	TB001373	1	Pipe,3,Sch40,4,TBE	0.214 lbmass	
12	TB002022	2	Weld Flange,Threaded,2,BLK	0.534 lbmass	
13	TB001222	2	Coupling,Full,2.00,Merch,Thrd	1.216 lbmass	
14	TB001225	1	Coupling,Full,3.00,Merch,Thrd	3.568 lbmass	
15	TB000904	2	Lift Lug,Large,16500#	5.186 lbmass	
16	TC000211	2	Lift Lug,Top	11.051 lbmass	
17	TB001979	1	Vent,Double Outlet,3.00,Thrd	0.406 lbmass	
18	TB000219	1	Decal,TrueNorth Steel,White	0.017 lbmass	
19	TB000817	1	Holder,Brass Label,Fargo	0.275 lbmass	3950-0036, HURON
20	TB000821	1	Label,Emergency Relief,Brass,SW	0.035 lbmass	
21	TB000813	1	Label,SwRI Above Ground Storage Tank	0.005 lbmass	
22	3950-0008	1	Label,Steel Logo	0.059 lbmass	

REVISION HISTORY				
DATE	REV	DESCRIPTION	ECN NO.	BY
4/21/2016	3	CHANGED 3" WF TO 2" WF REMOVED 4" COUPLERS & PLUGS	E2016-0127	DCLAUDE
1/18/2016	2	ADD PLUGS	E2016-0021	JLK
1/14/2016	1	ADD FILL BOX BRACKETS	E2016-0020	JLK
12/30/2014	0	RELEASED		DCLAUDE

NOTES:
1) FINISH:
   EXTERIOR - PRIME AND WHITE
   INTERIOR - NONE
2) VENT CAPACITY:
   TOTAL VENTING CAPACITY-504,339.96(ft^3/hr)
3) BUILD & TESTING:
   THIS TANK SHALL BE BUILT & TESTED IN ACCORDANCE WITH STI-F081 STANDARD FOR ABOVE GROUND TANKS

3rd ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:
UNITS = INCHES
TOLERANCE:
LINEAR ±1/8"
ANGULAR ±1/2°

4401 West Main
Fargo, ND 58103
Phone: 701-282-2345
Fax: 701-282-5516
TrueNorthSteel.com

DRAWN DCLAUDE DATE 10/24/2014
CHECKED DATE

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TrueNorth Steel

PART#: 1003-0009
DESCRIPTION: Tank,V,19000,132x324,F081,Flat,0100
WEIGHT: 9508.911 lbmass
SCALE DO NOT SCALE DRAWING
SHEET 1 OF 1