



PARTS LIST					
ITEM	S/L ITEM#	QTY	DESCRIPTION	MASS	NOTES
1	2000-0106	1	Manway,Kit,24.0,DP,7n,.25f,.375c,TanF	125.034 lbmass	
2	TC000283	2	Bracket, DW Fill Box, .25x3x16	3.139 lbmass	
3	3000-0066	2	Head,Half,.135,144id,Coned,OL,2.0ctr	320.451 lbmass	
4	TC001030	2	PL,.25,148dia,Half-144id,Flanged Head	609.168 lbmass	
5	3000-0080	3	Shell,.188,144id,60,360d,Ofst1	1450.078 lbmass	
6	3000-0106	2	Reinforcement Plate,.250,12x12,144 Tank	10.227 lbmass	
7	TB001384	1	Pipe,8,Sch40,6,TOE	14.292 lbmass	
8	TB001373	1	Pipe,3,Sch40,4,TBE	0.214 lbmass	
9	TB002022	2	Weld Flange,Threaded,2,BLK	0.534 lbmass	
10	TB001222	2	Coupling,Full,2.00,Merch,Thrd	1.216 lbmass	
11	TB001225	1	Coupling,Full,3.00,Merch,Thrd	3.568 lbmass	
12	TB000904	2	Lift Lug,Large,16500#	5.186 lbmass	
13	TC000211	2	Lift Lug,Top	11.051 lbmass	
14	TB001979	1	Vent,Double Outlet,3.00,Thrd	0.140 lbmass	
15	TB000817	1	Holder,Brass Label,Fargo	0.275 lbmass	3950-0036, HURON
16	TB000821	1	Label,Emergency Relief,Brass,SW	0.035 lbmass	
17	TB000813	1	Label,SwRI Above Ground Storage Tank	0.005 lbmass	
18	3950-0008	1	Label,Steel Logo	0.059 lbmass	
19	TB000219	1	Decal,10" Black TrueNorth Steel	0.017 lbmass	

DATE	REV	DESCRIPTION	ECN NO.	BY
5/1/2017	2	ADDED DEGREE DIMS	E2016-0127	DCLAUDE
2/5/2016	1	CHANGED TNS LABEL	E2016-0127	DCLAUDE
4/28/2016	0	RELEASED	E2016-0127	DCLAUDE
3/17/2016	B	CHANGED 3" WF TO 2" WF REMOVED 4" COUPLERS & PLUGS	E2016-0127	DCLAUDE

NOTES:  
 1) FINISH:  
 EXTERIOR - PRIME AND WHITE  
 INTERIOR - NONE  
 2) VENT CAPACITY:  
 TOTAL VENTING CAPACITY-378,883.38(ft<sup>3</sup>/hr)  
 3) BUILD & TESTING:  
 THIS TANK SHALL BE BUILT & TESTED IN ACCORDANCE  
 WITH STI-F081 STANDARD FOR ABOVE GROUND TANKS

	4401 West Main Fargo, ND 58103 Phone: 701-282-2345 Fax: 701-282-5516 TrueNorthSteel.com		
	UNLESS OTHERWISE SPECIFIED: UNITS = INCHES TOLERANCE: LINEAR ±1/8" ANGULAR ±1/2"	DRAWN: DCLAUDE CHECKED:	
THIS DRAWING IS THE SOLE PROPERTY OF TRUENORTH STEEL INC. ANY COPIES/EDITS MADE WITHOUT THE WRITTEN CONSENT OF TRUENORTH STEEL, IS STRICTLY PROHIBITED.			PART#: 1003-0107 DESCRIPTION: Tank,V,12600,144x180,F081,0100 WEIGHT: 6386.487 lbmass SCALE: DO NOT SCALE DRAWING
			SHEET 1 OF 1